



PRODUKTSERTIFIKAT (3.1) - Kjemisk analyse  
TESTRAPPORT (2.2) - Mekaniske egenskaper/  
INSPECTION CERTIFICATE (3.1) - Chemical analysis  
TEST REPORT (2.2) - Mechanical properties

Dato/Date: 2020-02-10

Sertifikatnr./Cert no:

EC25917818 rev. 0

Vårt ordrenr./Our order:

00027120

Kundens ordrenr./Your order:

LMI

Vår ref./Our ref:

Stig Strømberg

Kundens ref./Your ref:

Kundenr./Cust no:

NOB00181

Kundens faksnr./Your fax:

Kundens ordredato/Your date:

20200207

Kundens E-post/Your e-mail:

Fakturaadresse/Invoice address

LUSTER MEK.INDUSTRI AS  
GAUPNEGRANDANE  
6868 GAUPNE  
Norway

Mottaker av sertifikat/Cert receiver

Lot nr./Lot no:

PVT300QZ4641

Leveringsadresse/Delivery address

LUSTER MEK.INDUSTRI AS  
GAUPNEGRANDANE  
6868 GAUPNE  
Norway

LEVERING/DELIVERY

Kvantitet/Quantity:

5 CT

**PRODUKT/PRODUCT**

Varemerke/Brand:

ESAB

Beskrivelse/Desc:

OK Autrod NiCrMo-3 1.0mm 15kg

Artikkelnr./Item no:

1984109820

**KJEMISK ANALYSE/  
CHEMICAL COMPOSITION**

**Actual results: acc to EN 10204 - 3.1**

Wire/strip

Gass/flux/Auxiliary:

C	0.012%
Si	0.07%
Mn	0.02%
P	0.005%
S	0.002%
Cr	22.33%
Ni	64.7%
Mo	8.6%
Cu	0.02%
Ti	0.14%
Al	0.12%
Fe	0.23%
Nb+Ta	3.64%

**KLASSIFIKASJON/CLASSIFICATIONS**

SFA/AWS A5.14: ERNiCrMo-3  
EN ISO 18274: S Ni 6625

**MEKANISKE EGENSKAPER/MECHANICAL PROPS**

**Typical data: acc to EN 10204 - 2.2**

Standard/Standard:

Gass/flux/Auxiliary:

Tilstand/Condition:

**STREKKFASTHET/TENSILE**

Rp0.2

Rm

A5

500 MPa

780 MPa

45 %

APPROVED

By Kjell Arne Steggjerdet at 7:32 am, 2/27/20

**SLAGSEIĞHET/IMPACT**

Temp

-196 °C

KV

10 J

**KOMMENTARER/COMMENTS**

The product complies with ESAB Product Data Sheet. ESAB 3.1 certificates fulfill Norsok-M-101, Rev 5, under section Annex C Qualification of welding consumables by data sheet (Normative): C.3 Certificate

Det leverte produkt oppfyller kravene til EN ISO 9001 standard.

Dette sertifikatet er laget elektronisk, og er gyldig uten underskrift.

Spørsmål kan rettes til:

**AS ESAB, Nedre Fritzøe gate 2, 3264 Larvik, Ordrekontoret tlf. 33 12 10 00.**

Product supplied under a QA Programme fulfilling the EN ISO 9001 standard.

This certificate is produced electronically and is valid without signature.

Please refer any queries to: (see above)

Validation - Chemical Analysis

Josef Moravek

Quality Manager

Validation - Others

Per-Ake Bjørnstedt, Joe Cacioppo