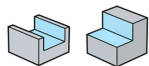


JCG790250E2R400.OZ6

GDG kode B30 - JABRO CERAMIC

Prod.nr 10010520



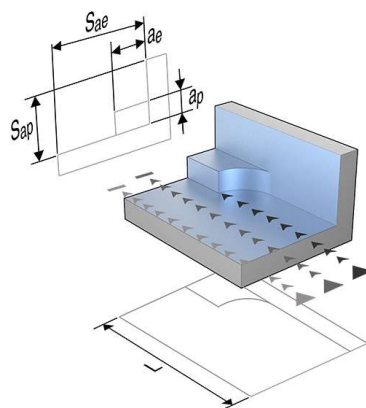
Minste salgsantall: 1

Skjæredata

Materiale: SMG S3

Side fresing

Antall pass (ae)	70
Radielt inngrep (ae)	1.21 mm
Antall pass (Ap)	3
Kuttdybde (Ap)	1.33 mm
Mating/tann	0.0750 mm/tann
Skjærehastighet	1000 m/min
Kjølemedie	Tørr
RPM	12732 omdr/min
Matehastighet	5730 mm/min
Avsponing (Q)	9.27 cm³/min

Materiale**S3****Nikkel-baserte superlegeringer****Skjære metode****Side fresing****Andre input**

Ønsket antall pass (ae)

[6 - 3400]



70

Ønsket antall pass (Ap)

[1 - 160]



3

Ønsket mating/tann

[0.00375 - 0.15]



0.075

mm/tann

Ønsket skjærehastighet

[503 - 1670]



1000

m/min