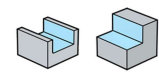


JCG790100E2R100.OZ6

GDG kode B30 - JABRO CERAMIC
Prod.nr 10010515



Minste salgsantall: 1

Skjæredata

Materiale: SMG S3

Side fresing

Antall pass (ae)

170

Radielt inngrep (ae)

0.50 mm

Antall pass (Ap)

3

Kuttdybde (Ap)

1.33 mm

Mating/tann

0.0600 mm/tann

Skjærehastighet

488 m/min

Kjølemedie

Tørr

RPM

15534 omdr/min

Matehastighet

5590 mm/min

Avsponing (Q)

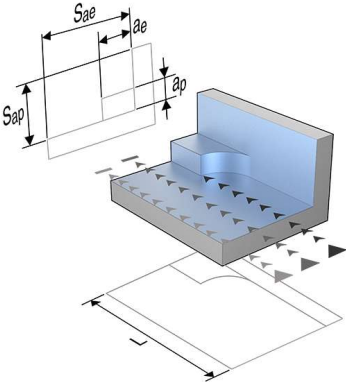
3.72 cm³/min

Materiale

S3

Nikkel-baserte superlegeringer

Skjære metode



Side fresing

Andre input

Ønsket antall pass (ae)

170

[12 - 8500]

Ønsket antall pass (Ap)

3

[1 - 400]

Ønsket mating/tann

0.060

mm/tann

≠

[0.0015 - 0.06]

Ønsket skjærehastighet

488

m/min

≠

[464 - 1540]